CONTENTS

Volume 1

Economics

The effect of the recent energy cost increase on the relative water costs from reverse	
osmosis and distillation plant	
N.M. Wade (UK)	3
1990 Worldwide desalting plants inventory — The development of the desalination market	40
K. Wangnick (Germany)	18
Total water costs on a standard basis for three large, operating SWRO plants	20
G.F. Leitner (USA)	39
Cost estimates of large reverse osmosis systems	49
P. Glueckstern (Israel)	45
water resources for arid/semi arid zones in developing countries M.M. Tare, M.K. Gada, M.A. Siddiqui and H.M. Mehta (India)	57
Evaluation of water resources alternatives in Saudi Arabia in multi-objective framework	37
T. Husain, H.U. Khan and S.M. Khan (Saudi Arabia)	77
1. Husain, H.O. Khan and S.W. Khan (Saudi Arabia)	//
Membrane Distillation	
Wellibratie Distillation	
Desalination by solar heated membrane distillation	
P.A. Hogan, Sudjito, A.G. Fane and G.L. Morrison (Australia)	81
Role of heat and mass transfer in membrane distillation process	
S. Bandini, C. Gostoli and G.C. Sarti (Italy)	91
Membrane distillation with fluoro-carbon membrane	•
K. Ohta, I. Hayano, T. Okabe, T. Goto, S. Kimura and H. Ohya (Japan)	. 107
Concentration by UF of hazardous effluents extracted into emulsions from water solutions;	
examples with aniline and azobenzene	
M. Nystrom (Finland)	117
Separation of liquid mixtures by capillary distillation	
G.C. Yeh, B.V. Yeh, B.J. Ratigan, S.J. Correnti, M.S. Yeh, D.W. Pitakowski, W. Fleming,	
D.B. Ritz and J.A. Lariviere (USA)	129
Vapor-liquid equilibrium in capillary distillation	
G.C. Yeh, B.V. Yeh, S.T. Schmidt, M.S. Yeh, A.M. McCarthy and W.J. Celenza (USA)	. 161
Membrane Processes	
Spiral wound modules performance. An analytical solution, Part I.	
S. Avlonitis, W.T. Hanbury and M. Ben Boudinar (UK)	. 191
Technoeconomic considerations in reverse osmosis concentration of seawater	
D. Sambrailo and B. Kunst (Yugoslavia)	. 209
Negative rejection of anions in the loose reverse osmosis separation of mono- and divalent	
ion mixtures	
T. Tsuru, M. Urairi, S-I. Nakao and S. Kimura (Japan)	. 219
Membrane filtration: a realistic option in the field of water supply?	
J.C. Van Dijk, B.R. Munneke, B. Kramer and J.W. Wouters (The Netherlands)	. 229
Evaporation of olive oil mill vegetation waters	0.40
G. Di Giacomo, V. Brandani and G. Del Re (Italy)	. 249
Extraction and utilization of valuable components from ocean water	261
Yu I Dytnersky and Yu Hojajnov (USSR)	701

The calculation of microfiltration of suspensions in cartridge filters	
Yu.I. Dytnersky, Yu.K. Romanenko and S.P. Agashichev (USSR)	265
Separation of multicomponent solutions using reagent ultrafiltration	
Yu.I. Dytnersky, K.A. Volchek and N.B. Polyanskaya (USSR)	273
Research in membrane technology for desalination and water re-use in the USSR	
N.A. Platé (USSR)	281
General aspects of water re-use in the USSR	
O.M. Nefedov (USSR)	282
5	
Evaporative Processes — R & D	
The fluidized bed technique in the evaporation of wastewaters with severe fouling/scaling	
potential — Latest developments, applications, limitations	
R. Rautenbach, C. Erdmann and J.St. Kollbach (Germany)	285
Open multiple effect desalination with low temperature process heat	
T. Baumgartner, D. Jung and R. Sizmann (Germany)	299
Distillate purity from MSF: The theoretical design and a real case behavior	
C. Sommariva, R. Borsani and A. Tasca (Italy)	309
Vacuum desalination using waste heat from a steam turbine	
S.C. Low and J.H. Tay (Singapore)	321
A model for stagewise calculation of non-condensable gases in multi-stage evaporators	
A. Seifert and K. Genthner (Germany)	333
A calculation method for condensers in multi-stage evaporators with non-condensable	
gases	
K. Genthner and A. Seifert (Germany)	349
Heat exchange intensification at condensation inside tubes of film-type evaporators of	
desalination installations	
V.G. Rifert, A.I. Sardak, Ya.E. Trokoz and V.A. Podberesny (USSR)	367
General approach to the drop entrainment calculation in heat- and mass-transfer apparatus	
V.V. Iljushchenko, A.M. Rosen and S.I. Golub (USSR)	383
Wavepowered desalination: Experimental and mathematical modeling	
A.J. Crerar and C.L. Pritchard (UK)	391
Development of a plate evaporator/condenser for the mechanical vapour compression	
process	200
NE. Clausen (Denmark)	399
Sea water desalination in thin films plants	407
V. Slesarenko (USSR)	407
Optimal thermodynamic synthesis of dual-purpose desalination plants. Extraction vs. back	
pressure turbines	410
N.J. Scenna and P. Aguirre (Argentina)	. 419
Some theoretical aspects in simulation of multiple stage desalination systems J.M. Montagna, N.J. Scenna and T. Melli (Argentina)	127
Second law analysis of multi-effect and MSF desalination plants	. 437
M.Sh. Al-Ahmad and M.A. Darwish (USA)	110
A systematic approach for detection of malfunctions in equipment of nuclear desalination	. 443
plants during operation	
I.I. Kutbi (Saudi Arabia)	451
Preliminary design and energy analysis of evaporative desalination cascades	. 401
S.C. Bikos and J.R. Flower (UK)	483
Need and feasibility of nuclear desalination for low cost potable water production	. 400
Aboughalva Ez-Dean M. I. Criins, Kunitz, G.E. Tusel and K. Wangnick (Germany)	505

Volume 2

Seawater Reverse Osmosis

Seawater reverse osmosis — A Study in use	
A.M. Ahmed and I. Moch Jr. (USA)	:
Operating results and economics of single stage and two-stage large size sea water	
reverse osmosis systems	
S. Kremen, M. Wilf and P. Lange (USA)	15
Sea water applications with FilmTech reverse osmosis membranes from small to large	
plants in 10 years	
J.A. Redondo and K.F. Frank (Germany)	3
Operating experiences in a sea water RO plant in Gibraltar (1987–1990)	
E.G. Darton and A.G. Turner (UK)	5
Galder-Agaete seawater desalination plant construction and one year operational	
experience for the 3.500M3/day reverse osmosis plant	
J.F. Henriquez, J. Bonet and J. Etxaniz (Spain)	71
Variable speed turbo couplings used for speed control of pumps for seawater desalination plants	
H. Burkard (Germany)	107
Experiments of the design, installation and operation in desalination plant by O.I. —	
INALSA I	
J.M. Sanchez and J.M. Garcia (Spain)	115
A knowlege-based system for the design of reverse osmosis desalination plants	
K. Papafotiour, D. Assimacopoulos and D. Marinos-Kouris (Greece)	131
Design, operation and maintenance problems of small RO treatment plants in Riyadh region,	
Saudi Arabia	
A.J. Al-Saati and M.M.A. Khan (Saudi Arabia)	141
Evaluation of energy recovery in reverse osmosis desalination plants	141
I.S. Al-Mutaz (Saudi Arabia)	142
Solar Processes	
The solar thermal desalination research project at the Plataforma Solar de Almeria	
A. Gregorzewski, K. Genthner, E. Zarza, J. Leon, J. de Gunzbourg, G. Alefeld and	
J. Scharfe (Germany)	145
Development of a rugged design of high efficiency multi-stage solar still	145
P. Le Goff, J. Le Goff and M. Razak Jeday (France)	153
Performance and reliability of a solar desalination plant during a five-year operating period	. 100
A.M. El-Nashar and A.A. Qamhiyeh (UEA)	165
Design and performance of solar MSF desalination systems	. 100
A. Hanafi (Egypt)	175
Solar desalination plant contra CO ₂ emission	175
J.H.W. Graef (Germany)	187
Performance analysis of a solar desalting unit in South Tunisia	107
M.T. Chaibi, M.J. Safi and M. Hsairi (Tunesia)	197
Solar still performance	. 107
A.Y. Maalei (Tunesia)	. 207
Surface evaporation of liquid flowing down an inclined groove (see also p. 387)	. 201
S. Toyama, K. Murase, S. Kimura and M. Nakamura (Japan)	. 221
Thermal efficiency of double slope FRP solar distiller: An analytical and experimental study	. 22 1
G.N. Tiwari and A.K. Singh (India)	. 223
Feasibility study of solar distillation plants in South Pacific countries	. 223
G.N. Tiwari (India)	. 233
G.W. TWan (mala)	. 200

Transient performance of a high temperature solar distillation system	040
Y.P. Yadav (India)	. 243
Performance analysis of a solar still coupled to a heat exchanger Y.P. Yadav (India)	. 244
Theoretical study of a solar powered absorption/MED combined system	
K. Fathalah and S.E. Aly (Saudi Arabia)	. 245
Analysis of a fuel solar assisted central dual purpose plant	
S.E. Aly (Saudi Arabia)	. 246
Pretreatment	
Membrane filtration as a pre-treatment method	
B. Ericsson and B. Hallmans (Sweden)	. 249
Reverse osmosis treatment of process water streams	
A. Saavedra, G. Bertoni, D. Fajner and G.C. Sarti (Italy)	. 267
Reverse osmosis pretreatment — Injecting a little chemical control and management	
	. 281
New sea water intake filtration system	
M. Elarbash (Malta)	. 303
Improvements of conventional water intake system	045
	. 315
Sea water desulphation pretreatment for a 14400cu.m/day MSF desalination unit at Gela petrochemical plant	
R. Zannoni, A. Bonacini, G. Micale, G. Boari, V. Terranova and Giudice (Italy)	337
Limestone hardening system for Brindisi's power station: First limestone recarbonation unit	
installed in Italy for industrial water production	
R. Zannoni, A. Bonacini, M. Musatti and I. Resini (Italy)	351
Inhibition of scale formation from natural salt waters. Inhibitor effect on chemical	
composition of the forming scale	250
O.D. Linnikov, V.L. Podbereznyi and I.V. Rodina (USSR)	359
Studies on economic property of pretreatment process of brackish water using	
electrocoagulation (EC) method S. Wang (China)	265
Contamination of food-process water supplies	303
G. Hayes (UK)	375
Reverse osmosis in United Kingdom municipal applications	373
D.J. Spurr (UK)	385
Addendum to section on solar processes	000
Surface evaporation of liquid flowing down an inclined groove	
S. Toyama, K. Murase, S. Kimura and M. Nakamura (Japan)	387
Volume 3	
Fouling and Scaling/Evaporative and RO	
Fouling prediction in reverse osmosis processes	
M. Barger and R.P. Carnahan (USA)	3
Colloidal fouling of microfiltration membranes during the treatment of aqueous feed	
streams	
R.J. Wakeman and E.S. Tarleton (UK)	35
Bacteria and membranes: Ending a bad relationship	==
H.F. Ridgway (USA)	53
Alkaline scale formation restriction in desalination plants by means of antiscalant additives O.I. Martynova, L.G. Vasina, A.V. Boglovsky and O.V. Gyseva (USSR)	55
On Ividity IIOVa, L.O. Vasilla, A.V. Dogiovsky alid O.V. Gyseva (Oson)	00

The performance test of new antiscalant "AQUAKREEN KC-550" under the high temperature condition at the MSF desalination plant in Dubai	05
Y. Fukumoto, K. Isobe, N. Moriyama and F. Pujadas (Japan)	65
A.G. Pervov (USSR)	77
The application of a novel chemical treatment program to mitigate scaling and fouling in	
reverse osmosis units	
S.R. Baggott and A. Jaffer (Saudi Arabia)	119
Wastewater Treatment and Water Reuse	
The proposal for the completely closed system in the Columbus Space Station	
R.F. Madsen, J.R. Thomassen, D. Vial and R.A. Binot (Denmark)	123
Integrated waste water treatment by coupled bioreactor and membrane system	
A. Vaid, C. Kopp, W. Johnson and A.G. Fane (Australia)	137
Chromium removal from water by ion exchange using zeolite	
M. Pansini, C. Colella and M. de' Gennaro (Italy)	145
Desalination and industrial waste water treatment with the ROCHEM Disc Tube Module (DT) T.A. Peters (Germany)	159
Strategy for wastewater reuse for agriculture in Southern Italy	
L. Liberti and A. Lopez (Italy)	173
Recovery of water and auxiliary chemicals from effluents of textile dye houses	
S.N. Gaeta and U. Fedele (Italy)	103
Condensate re-use by ultrafiltration oil removal V. Mavrov, Zh. Mavrova, V. Georgieva and B. Bonev (Bulgaria)	105
Membrane distillation and wastewater treatment	. 199
V. Calabro, E. Drioli and F. Matera (Italy)	209
Zero discharge/water reuse — The opportunities for membrane technologies in pollution control	200
P.S. Cartwright (USA)	. 225
Membrane separation in biological sewage treatment processes	
D. Grabska-Winnicka and T. Winnicki (Poland)	. 243
Membrane desalination and water re-use technologies improvement by thermodynamics of	
accumulation processes regularities	
M.R. Mehandjiev (Bulgaria)	. 245
Synthesis and Characteristics of Membranes	
The effect of dissolved oxygen in water on the performance of a high rejection polyamide	
reverse osmosis membrane	240
P.K. Eriksson (USA)	. 249
Comparison of transport of alkali-halides and nitrates across asymmetric cellulose acetate	
and polyamide, composite poly(etherurea), and cation exchange membranes	. 261
W. Pusch (Germany) Polysulfone amide (PSA) asymmetric reverse osmosis membrane	. 201
G. Congjie, L. Xueren and B. Zhiguo (China)	271
Transport characteristics of the reverse osmosis thin film composite membranes	. 211
V. Mavrov and S. Velikova (Bulgaria)	279
Studies of the UF-25-PAN membrane characteristics in the complexing-UF process of Cu,	. 2/3
Ni and Co with polyvinylalcohol	
V. Mavrov, I. Petrova, K. Davarsky and S. Manolov (Bulgaria)	289
Cord membrane — A new reverse osmosis membrane configuration	. 200
A.S. Bal (India)	301

Development of non-cellulosic membranes for wastewater treatment	
A.S. Bal, C.G. Malewar and A.N. Vaidya (India)	325
On the skinned cellulose triacetate membranes formation	
L. Kastelan-Kunst, D. Sambrailo and B. Kunst (Yugoslavia)	331
The study of mechanism of organic additives action in the polysulfone membrane castin solution	g
Hou Tai-ping, Dong Sheng-hua and Zheng Ling-Ying (China)	
The preparation of quaternized polysulfon membranes for low pressure reverse osmosis	
H. Jihua, W. Wentong, Y. Puchen and Zhao Qingshuang (China)	361
Parametric study on the performance of hollow fiber modules	
I.S. Al-Mutaz, M.A. Soliman and A.E.S. Al-Zahrani (Saudi Arabia)	373
Study of stevioside preparation by membrane separation process	
L. Yurong, C. Yiming, W. Lining and J. Jianhua (China)	375
Chlorine resistance of polypiperazineamide membranes and modules	
S.N. Geata, E. Petrocchi, E. Negri and E. Drioli (Italy)	
Reverse osmosis membrane research facility at Bharat Heavy Electricals and its application	on
for desalination in India	
G.V. Subba Rao (India)	385
Volume 4	
Evaporative Processes — Operations	
An overview of modern control strategies for optimizing thermal desalination plants	
D.M.K. Al-Gobaisi, A.S. Barakzai and A.M. El-Nashar (UAE)	3
Review of design and specifications of the world largest MSF units 4×(10-12.8 MIGD)	
A. Al-Radif, D.M.K. Al-Gobaisi, A.M. El-Nashar and M.S. Said (UAE)	45
Low temperature, multi-effect distillation (LT-MED) for cogeneration yielding the most	
efficient sea water desalination system	
A. Ophir (Israel)	85
Dynamic behaviour of MSF desalination plants	
I.S. Al-Mutaz and M.A. Soliman (Saudi Arabia)	103
Optimum operation of steam-power cycle in dual MSF desalination plants	
I.S. Al-Mutaz and M.A. Soliman (Saudi Arabia)	104
Operation of dual MSF desalination at water/power peak demand	
I.S. Al-Mutaz (Saudi Arabia)	105
An interactive approach to combined desalting and power plants analysis	
B.G. Jabboury and M.A. Darwish (Kuwait)	106
Electrodialysis	
Desalination of brackish groundwater for a prairie community using electrodialysis revers	
R.C. Harries, D. Elyanow, D.N. Heshka and K.L. Fischer (Canada)	109
Water desalination by ion-exchange hollow fibers	100
E. Korngold and D. Vofsi (Israel)	123
The influence of separators on hydrodynamics and mass transfer in narrow cells: Flow visualisation	
P. Feron and G.S. Solt (The Netherlands)	137
Seeding technique for "zero-discharge" processes, adaption to electrodialysis	
	153
Electrodialytic desalination of effluents from zinc-coating processes: Removal of Zn ²⁺ and Cl ⁻ ions from model solutions	d
G. Wisniewska and T. Winnicki (Poland)	163

The application of inorganic membranes to electrodialysis processes	
D.A. White, R. Labayru, H.R. Obermoller and X. Deryde (UK)	177
Desalination of brackish water of higher salinity by electrodialysis	
S.K. Adhikary, P.K. Narayanan, S.K. Thampy, N.J. Dave, D.K. Chauhan and	
V.K. Indusekhar (India)	189
Performance of the first sea water electrodialysis desalination plant in India	
P.K. Narayanan, S.K. Thampy, N.J. Dave, D.K. Chauhan, B.S. Makwana, S.K. Adhikary	
and V.K. Indusekhar (India)	201
Removal of nitrate by electrodialysis	
V.K. Indusekhar, G.S. Trivedi and B.G. Shah (India)	213
Comparison of different channel constructions and their efficiency in membrane cells	
N.S. Orlov, I.K. Kuznetsova and A.G. Borodkin (USSR)	223
Material Selection and Corrosion	
Economic material selection for reverse osmosis desalination plants	
J.W. Oldfield and R.M. Kain (UK)	227
Corrosion experience data bank system for desalination and power plants (Corex)	
A. Hassan, S. Aziz, A. Radif, M.S. Said and E.A. Al-Sum (UAE)	251
Assessment of lower-alloy stainless steels for use in desalination plant	
T. Hodgkiess and P.S. Chia (UK)	267
Material selection for the high pressure section of seawater reverse osmosis plants	
A. Abu-Safiah (Jordan)	279
Failure of sections and components in seawater reverse osmosis plants	
A. Abu-Safiah (Jordan)	309
Application of an austenitic nitrogen-alloyed 6Mo stainless steel for seawater desalination	
(RO) and waste water treatment	225
M. Jasner (Germany)	335
Localized corrosion behavior in stainless structural steels weldments under desalination plant condition	
H. Al-Zahrani, S. Soumah and N.M.A. Eid (Saudi Arabia)	349